

# Vistamaxx™ 6202

## Propylene-based Elastomer

Product Description	Key Features
Vistamaxx 6202 propylene-based elastomer is an olefinic elastomer produced using ExxonMobil Chemical's proprietary metallocene catalyst technology. It has excellent elastomeric properties, is easy to process and is compatible with a wide variety of materials. It is particularly good for thermoplastic compounding which requires excellent filler dispersion and acceptance.	<ul style="list-style-type: none"> <li>• Suitable for a wide range of film and compounding applications which require high filler acceptance such as sound deadening sheets and masterbatches.</li> <li>• Other typical applications include calendered or extruded sheet/profiles and injection molded goods.</li> <li>• Excellent adhesion to conventional or metallocene PP and PE.</li> <li>• Very good elasticity and toughness.</li> <li>• Very low seal initiation temperature combined with high seal strength when used as sealing layer of co-extruded structures.</li> <li>• Very good chemical resistance and long term aging.</li> <li>• Particularly good for thermoplastic and polyolefinic blends where a balance of flexibility, transparency and impact performance is required.</li> <li>• Although not NSF certified, this product has a Material Supplier Form on file with NSF to facilitate its evaluation for use in applications requiring NSF certification.</li> <li>• RoHS compliant.</li> </ul>

General			
Availability <sup>1</sup>	<ul style="list-style-type: none"> <li>• Africa &amp; Middle East</li> <li>• Asia Pacific</li> </ul>	<ul style="list-style-type: none"> <li>• Europe</li> <li>• Latin America</li> </ul>	<ul style="list-style-type: none"> <li>• North America</li> <li>• South America</li> </ul>
Applications	<ul style="list-style-type: none"> <li>• Calendered Profiles</li> <li>• Calendered Sheeting</li> <li>• Cast Film</li> </ul>	<ul style="list-style-type: none"> <li>• Extruded Profiles</li> <li>• Extruded Sheeting</li> <li>• Injection Molding</li> </ul>	<ul style="list-style-type: none"> <li>• PP/TPE Modification</li> </ul>
Uses	<ul style="list-style-type: none"> <li>• Compounding</li> </ul>	<ul style="list-style-type: none"> <li>• Film</li> </ul>	<ul style="list-style-type: none"> <li>• Packaging</li> </ul>
RoHS Compliance	<ul style="list-style-type: none"> <li>• RoHS Compliant</li> </ul>		
Form(s)	<ul style="list-style-type: none"> <li>• Pellets</li> </ul>		
Revision Date	<ul style="list-style-type: none"> <li>• 08/06/2013</li> </ul>		

Physical	Typical Value (English)	Typical Value (SI)	Test Based On
Density <sup>2</sup>	0.863 g/cm <sup>3</sup>	0.863 g/cm <sup>3</sup>	ASTM D1505
Melt Index <sup>2</sup> (190°C/2.16 kg)	9.1 g/10 min	9.1 g/10 min	ASTM D1238
Melt Mass-Flow Rate (MFR) <sup>2</sup>	20 g/10 min	20 g/10 min	ExxonMobil Method
Ethylene Content	15 wt%	15 wt%	ExxonMobil Method

Hardness	Typical Value (English)	Typical Value (SI)	Test Based On
Durometer Hardness (Shore A)	66	66	ASTM D2240

Mechanical	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Stress at 100%	280 psi	1.93 MPa	ASTM D638
Tensile Stress at 300%	305 psi	2.10 MPa	ASTM D638
Tensile Strength at Break	> 798 psi	> 5.50 MPa	ASTM D638
Tensile Set	18 %	18 %	ExxonMobil Method

Typical properties: these are not to be construed as specifications.

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# ExxonMobil Chemical Vistamaxx™ 6202

## Propylene-based Elastomer

Mechanical	Typical Value (English)	Typical Value (SI)	Test Based On
Elongation at Break	> 2000 %	> 2000 %	ASTM D638
Flexural Modulus - 1% Secant	1790 psi	12.3 MPa	ASTM D790

  

Elastomers	Typical Value (English)	Typical Value (SI)	Test Based On
Tear Strength (Die C)	190 lbf/in	33.3 kN/m	ASTM D624

  

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	117 °F	47.2 °C	ExxonMobil Method

### Additional Information

In accordance with FDA Food Contact Notification (FCN) 832, this product may be used as articles or components of articles used in contact with all food types under Conditions of Use B through H, as described in Table 2 of 21 CFR 176.170(c).

The base resin in this product is listed in the Chinese Positive List for allowed resins in food packaging materials (issued by China MoH, 11 Oct 2011) and additives that may be present in this product are authorized according to the National Standard of People's Republic of China GB9685-2008, Hygienic Standards for Uses of Additives in Food Containers and Packaging Materials.

EU Note: The composition of this product complies with the requirements for use in contact with food of EU Regulation 10/2011. Please contact Customer Service for the official food law certificates which provide more detailed information.

For data specific to chemical resistance, refer to the Technical Literature (TL), "Chemical Resistance of Vistamaxx Propylene-based Elastomers".

### Legal Statement

For detailed Product Stewardship information, please contact Customer Service.

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use.

### Processing Statement

Vistamaxx propylene-based elastomer has a wide temperature processing window. A good starting point for temperatures is 10°C above the highest melting point. This material does not require drying and can be compounded or used in a dry blend. Use conventional processing knowledge to ensure mixing of the materials.

### Notes

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

<sup>2</sup> Property specified in conventional unit of measure.

For additional technical, sales and order assistance:

#### Worldwide and the Americas

ExxonMobil Chemical Company  
13501 Katy Freeway  
Houston, TX 77079-1398  
USA  
1-281-870-6050

#### Asia Pacific

ExxonMobil Chemical Asia Pacific  
1 HarbourFront Place  
#06-00 HarbourFront Tower One  
Singapore 098633  
+66-2-1638699

#### Europe, Middle East and Africa

ExxonMobil Chemical Europe  
Hermeslaan 2  
1831 Machelen, Belgium  
420-239-016-274

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